



Issued: 12.2015
Cancels: 10.2015

Technical specification

Property/Unit	190+15	230+15	310+15	350+15	390+15	Standards
PE coated board:						
Grammage, g/m ²	205	245	325	365	405	ISO 536
PE reverse, g/m ²	15	15	15	15	15	Mill method
Thickness, µm	265	315	430	470	560	ISO 534
Baseboard:						
Grammage, g/m ²	190	230	310	350	390	ISO 536
Thickness, µm	255	305	420	460	550	ISO 534
Bending resistance L&W 15° MD, mN	90	160	400	550	790	ISO 2493-1
Bending resistance L&W 15° CD, mN	30	60	150	190	300	
Moisture, %	9.5	9.5	9.5	9.5	9.5	ISO 287
Brightness D65/10, Top	84	84	84	84	84	ISO 2470-2
Surface Smoothness, Bendtsen, ml/min, Top	300	300	400	400	700	ISO 8791-2
Surface Smoothness, Bendtsen, ml/min, Reverse	400	400	500	500	800	
Stretch CD, %	6.0	6.0	6.0	6.0	6.0	ISO 1924-3

• OBA free

All properties according to Imatra Mills' measurements.

Test climate 23°C/50% RH (according to ISO 187).
In order to verify, reel/pallet average shall be based on 5 single measurements randomly sampled within the reel/pallet. These averages will be for at least 19 of 20 reels/pallets within the specification limits.

Certificates

Quality management ISO 9001
Environmental management ISO 14001
Product safety FSSC 22000
Product safety ISO 22000
Health and safety OHSAS 18001
Energy management ISO 50001
Forest certification and Chain-of-Custody, FSC® (logo licence number FSC-C105192), PEFC™ (logo licence number PEFC/02-31-71)

Paperboard is recyclable 