



Issued: 12.2015  
Cancels: 10.2015

### Technical specification

Property/Unit	230+25	310+25	360+25	390+25	Standards
<b>BIO coated board:</b>					
Grammage, g/m <sup>2</sup>	255	335	375	415	ISO 536
BIO reverse, g/m <sup>2</sup>	25	25	25	25	Mill method
Thickness, µm	325	440	480	565	ISO 534
<b>Baseboard:</b>					
Grammage, g/m <sup>2</sup>	230	310	350	390	ISO 536
Thickness, µm	305	420	460	550	ISO 534
Bending resistance L&W 15° MD, mN	160	400	550	790	ISO 2493-1
Bending resistance L&W 15° CD, mN	60	150	190	300	
Moisture, %	9.5	9.5	9.5	9.5	ISO 287
Brightness D65/10, Top	84	84	84	84	ISO 2470-2
Surface Smoothness, Bendtsen, ml/min, Top	300	400	400	700	ISO 8791-2
Surface Smoothness, Bendtsen, ml/min, Reverse	400	500	500	800	
Stretch CD, %	6.0	6.0	6.0	6.0	ISO 1924-3

- End use area: e.g. salads, vegetables and other cold meals
- BIO coating is not suitable for oven
- OBA free

All properties according to Imatra Mills' measurements.

Test climate 23°C/50% RH (according to ISO 187).  
In order to verify, reel/pallet average shall be based on 5 single measurements randomly sampled within the reel/pallet. These averages will be for at least 19 of 20 reels/pallets within the specification limits.

#### Certificates

Quality management ISO 9001  
Environmental management ISO 14001  
Product safety FSSC 22000  
Product safety ISO 22000  
Health and safety OHSAS 18001  
Energy management ISO 50001  
Forest certification and Chain-of-Custody, FSC® (logo licence number FSC-C105192), PEFC™ (logo licence number PEFC/02-31-71)

Paperboard is recyclable 