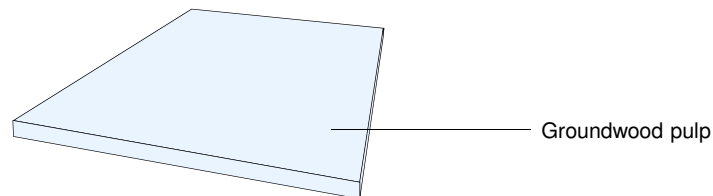


Solid Groundwood Board



Typical technical values for PankaSilk

Property / Unit	Tolerance													Standards
Grammage, g/m ²	±5%	210	275	290	360	435	460	480	495	510	570	600	650	ISO 536
Thickness, µm	±5%	370	500	600	750	900	950	1000	1040	1070	1200	1250	1350	ISO 534

Properties not related to grammage

Property / Unit	Tolerance		Standards
Moisture, %	±1.5%	7.5	ISO 287
Scott Bond, J/m ²		100	TAPPI 569
Surface Smoothness Bendtsen, ml/min		1000	ISO 8791-1
Cobb (60s), g/m ² , Top		30	ISO 535
Cobb (60s), g/m ² , Reverse		30	ISO 535
pH of Aqueous Extract		7.5 -10.0	ISO 6588
Alkali Reserve, mol/kg		> 0.4	ISO 10716

On request all fiber layers hard sized, Cobb(180s) < 50 g/m²

For more information contact your local sales representatives or

Pankaboard Oy
 Ruukintie 2
 FI-81750 Pankakoski
 Finland
 Tel. +358 (0) 10 480 600
 Fax. +358 (0) 10 480 4701

Pankaboard Oy, Sales Office
 Pohjoinen Makasiinikatu 4 (4th floor)
 FI-00130 Helsinki
 Finland
 Tel. +358 (0) 10 480 600
 Fax. +358 (0) 10 480 4702

www.pankaboard.com