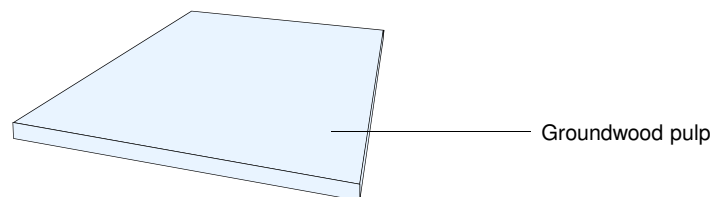


Solid Groundwood Board with maximized bulk



Typical technical values for PankaMax

Property / Unit	Tolerance										Standards
Grammage, g/m ²	±5%	210	290	340	400	460	480	520	570	630	ISO 536
Thickness, µm	±5%	500	750	850	1050	1200	1260	1350	1500	1650	ISO 534

Properties not related to grammage

Property / Unit	Tolerance		Standards
Moisture, %	±1.5%	7.5	ISO 287
Scott Bond, J/m ²		100	TAPPI 569
Cobb 60, g/m ² , Top		30	SCAN-P12
Cobb 60, g/m ² , Reverse		30	SCAN-P12
pH of Aqueous Extract		7.5 - 10.0	ISO 6588
Alkali Reserve, mol/kg		> 0.4	ISO 10716

On request all fiber layers hard sized, Cobb(30min) < 90 g/m²

For more information contact your local sales representatives or

Pankaboard Oy
 Ruukintie 2
 FI-81750 Pankakoski
 Finland
 Tel. +358 (0) 10 480 600
 Fax. +358 (0) 10 480 4701

Pankaboard Oy, Sales Office
 Pohjoinen Makasiinikatu 4 (4th floor)
 FI-00130 Helsinki
 Finland
 Tel. +358 (0) 10 480 600
 Fax. +358 (0) 10 480 4702

www.pankaboard.com